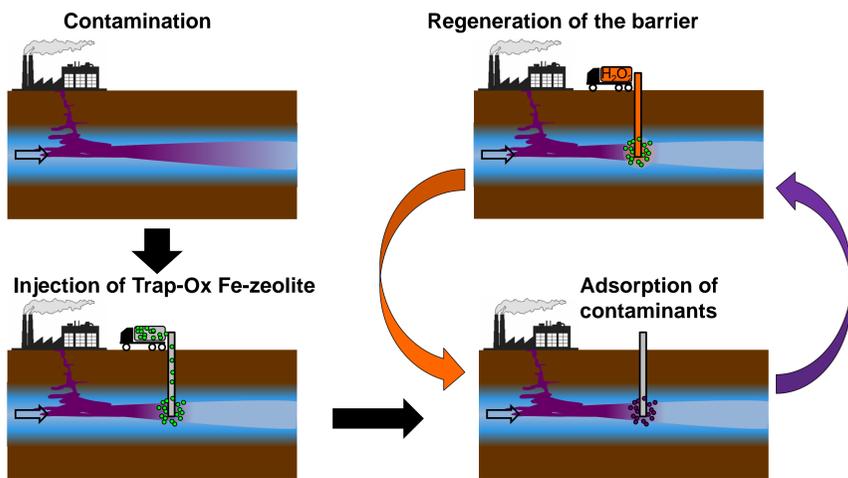


NanoRem is a four year, €14 million research project funded through the European Commission FP7.

## Concept

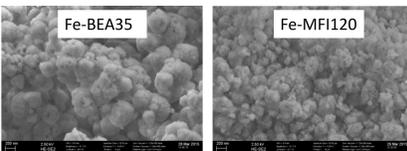
Trap-Ox Fe-zeolites were developed within NanoRem as particles for in-situ chemical oxidation (ISCO). Fe-zeolites are active Fenton-like catalysts for production of OH-radicals even at neutral pH and additionally act as adsorbents for organic contaminants. Thus, injection of Fe-zeolite suspensions into the aquifer can be used to

- I) install a sorption barrier to *trap* dissolved contaminants and prevent further spreading of plumes and to
- II) *oxidize* and thus degrade adsorbed contaminants by injection of H<sub>2</sub>O<sub>2</sub> for regeneration of the adsorbent. These adsorption/oxidation cycles can be repeated if required.



## Suspension stability and transport properties

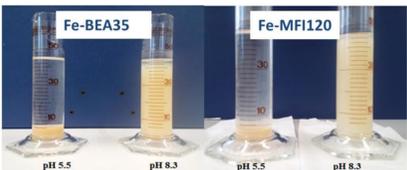
### SEM images of Trap-Ox Fe-zeolite powders



Trap-Ox Fe-zeolite type	Max. pore diameter [nm]	Molar ratio SiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub> [-]	Fe content [wt%]	Zeta potential [mV] <sup>1</sup>	Particle size [nm] <sup>1</sup>
Fe-BEA35	0.75	35	1.3	-30	550
Fe-MFI120	0.56	120	0.3	-28	840

<sup>1</sup> Zeta potential and average diameter determined by DLS in very hard water (F.I.h, pH 8.5)

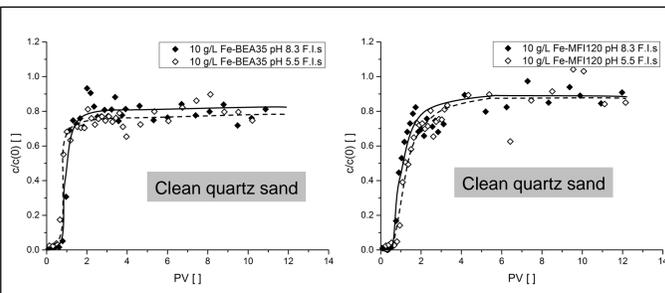
### Suspension stability (24 h, 10 g/L Trap-Ox Fe-zeolite at pH 5.5 and 8.3)



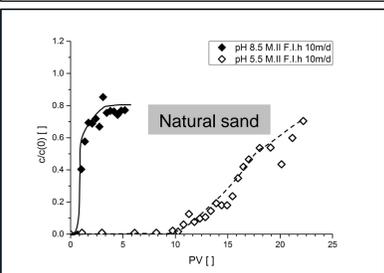
Two Trap-Ox Fe-zeolite particle types were studied in detail within NanoRem, differing in hydrophobicity and pore size: Fe-MFI120 as high-performance adsorbent for small organic contaminants and Fe-BEA35 which is applicable for a wider contaminant spectrum due to larger pores.

Suspensions of Trap-Ox Fe-zeolites adjusted to slightly alkaline conditions (pH 8 to 8.5) are very stable even at high particle concentration (10 g/L) without any additional stabilizers.

### Mobility in column tests – influence of pH and porous medium



- 10 g/L Trap-Ox Fe-BEA35
- l = 20 cm
- flow velocity: V<sub>eff</sub> = 10 m/d
- water: EPA standard: soft (F.I.s) or very hard (F.I.h)
- porous media:
  - clean sand (M.I Dorsilit, acid washed, 0.3 - 0.8 mm)
  - natural sand (M.II)



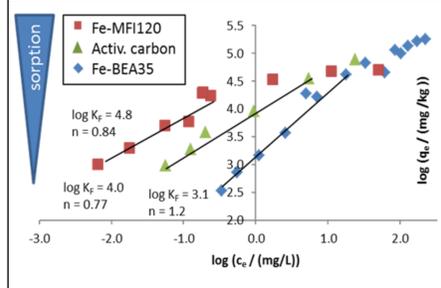
Both Trap-Ox Fe-zeolites show high mobility irrespective of pH in cleaned quartz sand.

In native sand breakthrough occurs in a blocking type behaviour at acidic pH due to attractive electrostatic interactions between negatively charged particles and positively charged iron oxides.

For optimal mobility, Trap-Ox Fe-zeolites are applied in suspension with slightly alkaline pH without the need of additional stabilizers.

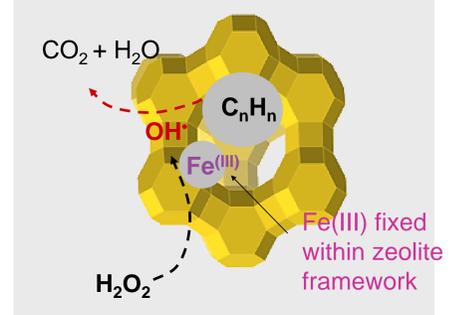
## Adsorption and catalytic oxidation of contaminants

### Freundlich plot of MTBE adsorption isotherms



Fe-MFI120 shows high performance even outcompeting activated carbon (AC) in adsorption of small organic contaminants such as MTBE at low concentrations (< 10 mg/L).

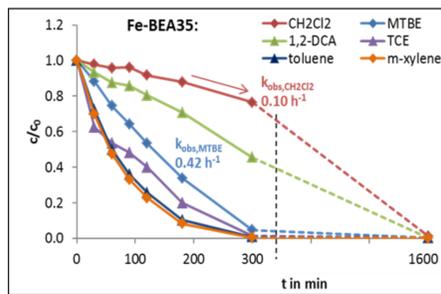
### Fenton-like oxidation



OH-radical driven oxidation degrades a wide range of organic contaminants including those not amenable to reduction by Fe<sup>0</sup>-based nanoremediation particles (e.g. 1,2-dichloroethane (1,2-DCA) and dichloromethane (CH<sub>2</sub>Cl<sub>2</sub>)).

Fe-zeolites are active at a wide pH-range (pH 3 to 8.5) eliminating, avoiding additional reagents (acids or complexants as applied in conventional in-situ Fenton treatments).

### Degradation of adsorbed contaminants with H<sub>2</sub>O<sub>2</sub>

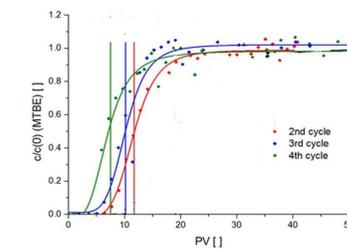


C<sub>Fe-zeolite</sub> = 10 g/L, C<sub>0,contaminant</sub> = 20 mg/L each, C<sub>0,H2O2</sub> = 8 g/L, medium: F.I.s, pH = 7

## Stability under field-like conditions

### Sorption/oxidation column test with Trap-Ox Fe-BEA35 infiltrated into sand

MTBE retardation factor = 8...12 at 0.25wt% zeolite loading, maintained over 4 cycles of sorption/oxidation



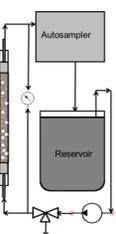
• clean sand (M.I Dorsilit, acid washed, 0.3 - 0.8 mm) in 20 cm column

• water: EPA standard very hard (F.I.h, pH 8.3)

• **Injection:** F.I.h + 10 g/L Trap-Ox Fe-BEA35, V<sub>eff</sub> = 10 m/d → loading on sand 0.25wt% finally

• **Adsorption:** F.I.h + 10 mg/L MTBE, V<sub>eff</sub> = 1 m/d

• **Oxidation:** F.I.h + 10 g/L H<sub>2</sub>O<sub>2</sub>



### Changes in composition, adsorption and catalytic activity after ageing of Trap-Ox Fe-BEA35 in very hard water (F.I.h, pH 8.5) with NOM (7.5 mg/L) for 38 d with 11fold exchange of water phase and a solid water ratio of 1:10

Property	Trap-Ox Fe-BEA35 fresh	Trap-Ox Fe-BEA35 aged
Fe [g/kg]	16.2	15.8
Ca [g/kg]	0.34	5.5
Mg [g/kg]	< 0.3	12
Molar ratio SiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub>	34	31
Molar ratio (Fe + Mg + Ca)/Al	0.33	1.1
Specific surface area [m <sup>2</sup> /g]	627	634
K <sub>d,MTBE</sub> (at C <sub>free,MTBE</sub> = 6-7 mg/L) [L/kg]	1200	900
A <sub>MTBE</sub> [L/kg/h] (C <sub>Fe-zeol</sub> = 50 g/L, C <sub>MTBE</sub> = 500 mg/L, 8-10 g/L H <sub>2</sub> O <sub>2</sub> , pH = 8.3-8.5; medium: F.I.h)	12	1.2
A <sub>TCE</sub> [L/kg/h] (C <sub>Fe-zeol</sub> = 7-9 g/L, C <sub>TCE</sub> = 100 mg/L, pH = 8.3-8.5; medium: F.I.h)	140	52

Major changes during ageing involve uptake of divalent cations (Ca<sup>2+</sup> and Mg<sup>2+</sup>). No significant changes in specific surface area and Fe content.

Adsorption of MTBE remains high. The Fe-zeolite remains active as catalyst for contaminant degradation, however, at a lower reaction rate. The loss in activity depends on the target contaminant.

## Summary and Conclusions

Optimized Trap-Ox Fe-zeolites extend the application range of nanoremediation towards non-reducible + hardly biodegradable contaminants.

They form stable suspensions and are sufficiently mobile without additional stabilizers and thus are suitable for injection by direct push or well infiltration.

Trap-Ox Fe-BEA35 is active as adsorbent and Fenton-like catalyst for contaminant oxidation with H<sub>2</sub>O<sub>2</sub> even in very hard, slightly alkaline groundwater (pH 8.5) containing NOM. It can be anticipated that Trap-Ox Fe-BEA35 remains active within a period of at least two months under these 'worst case' conditions. During this period Trap-Ox Fe-BEA35 can trap (eliminate) dissolved contaminants and allows catalytic oxidation of adsorbed contaminants. The lifetime of Trap-Ox Fe-zeolites at specific site conditions needs, nevertheless, to be evaluated in experiments with on-site groundwater.

